



PRODUCTION MANAGEMENT



Job progress is effectively managed by GS Prod, including internal tasks allocated to each workstation and work that has been sub-contracted. It provides a detailed analysis of production from both a time and cost perspective. And GS **RealTime** can add up-to-the minute accuracy.

Production Monitoring ...

The **Workload Table** gives you an overview of all open jobs. Task progression is color coded and shows that a job is in preparation, ready, started or completed.

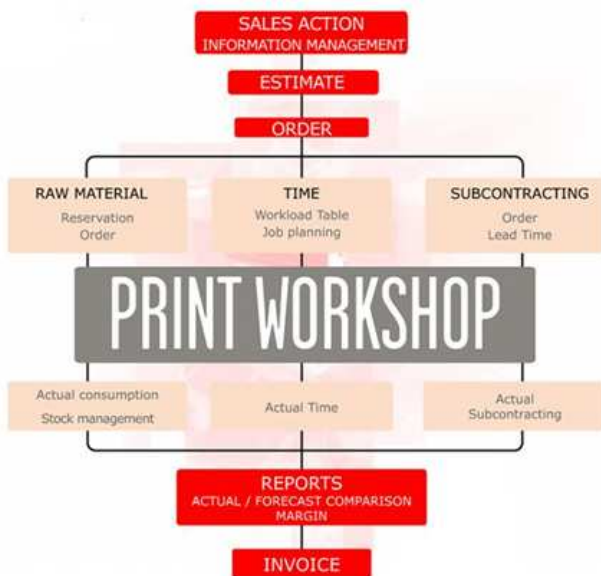
- The forecasted and remaining production time is displayed for internal operations.
- Sub-contracted tasks are monitored with the help of send and return dates.

The **Scheduler** helps plan the distribution of tasks to each workstation, and can be seamlessly updated by GS RealTime.

Production Control ...

Production data can be updated as things change, using workshop terminals or by implementing **JDF** in **GS RealTime**.

Shop personnel can **easily** access the workshop terminals. Graphisoft sends a job to an operator according to the Scheduler. When the job is accepted, the timer starts, and stops when the next task is selected.



Key GS Prod reports

Jobs:

- Invoicing: Invoiced, delivered but not yet invoiced
- Job status: by estimated, actual or invoiced time and price
- Analysis: Sales, production, general performance
- Sales: per client or per sales rep
- In progress

Workstations:

- Work carried out per workstation
- Productivity statistics per workstation and per job
- Work scheduled by department and workstation

Employees:

- Staff availability and activity over a given period of time
- Generated added value

Key Benefits

- Increase your **productivity** through real-time production control
- Improve your **decision making process** through accurate feedback
- Increase **quality of service** by immediately responding to customer requests

Rhapso is a software editor.

Initially designed to meet expectations from the corrugating industry, EmaPack solution has been quickly expanded in order to provide folding cartons plants, transformers, paper industries and traders with a state-of-the art global ERP.

Moreover Rhapso sells Graphisoft as a leading solution for both printers and actors of the printing eco system.

4000 users on 1000 sites located in 30 countries are running Rhapso solutions all over the world. Rhapso is a CIP4 full member and supports JDF connections with all major suppliers of the market place. Visit our website: www.rhapso.com